#### ENGINE SPECIFICATIONS

#### PISTON PIN

Type			4.1										343						100	Full Floating
Pin length											- 4								100	2.963" - 2.973"
Pin diameter-					-	-	-		-		-	-					-	4		.99955"99975"
Pin to piston	iles	N. Irrid	LIN C	en 3	a.t.	10	ours.		earmin	9-63	Table 1	No. of	400	100						.0001"0005" loose
Inside diamete	2 EF 9	od :	C-OR	NID-4	ect	Same	e r	od	bear	m be	ii mag		Ser	100	a.Hi	led			 94	1.0001" - 1.0006"
Piston pin to c	com.	mes	e tiis	mag.	274	edi.	Бш	albá	THE R.	e1	ear	rate.	n C i	e .			1			.00035"00105"

### PISTON RINGS

Number of rings per piston	
Location of oil rings One above and one below piston pin	Ē.
Ring end gaps - top compression	
2nd and 3rd compression	
4th oil control	
5th oil control	
Clearance of rings in grooves	
Top compression	
Top compression wear limit	
2nd and 3rd compression	
4th oil control	
5th oil control	

#### CRANKSHAFT

Connecting rod journal of	Signature.	140.5	40 37	100				- 3		400					10			1.9975" - 1.9985"
Main bearing journal dia	ann e	Cent	e .															2.497" - 2.498"
Connecting rod journal vi-	No. of Street,																	
Front bearing			12				1				1		94				2	1.557" - 1.567"
Intermediate bearin	200										100		4	140		-		1.318" - 1.326"
Center bearing												100		100				1.875" - 1.879"
Rear bearing				4		4		4	4		1.0			100				2.000"
Crankshaft end clearance																		
End clearance wear limit	4									100			4					.015"
Crankshaft journals may	b-e	SE E	- CONT	med	1.00	o t	h e	fic	dill's	o w	din	100 W	a mos	de	7.0	1 20		.010"020"040"
Fit of crankshaft gear or																		

#### MAIN BEARINGS

Number used 5
Type
Inside diameter - with capscrews tightened to specified torque. 2.4993" - 2.501"
Crankshaft main bearing journal diameter
Bearing to journal clearance (with capscrews torqued
to specifications)
Replace parts when bearing clearance exceeds
Main bearing length - front 1.245" - 1.255"
Intermediates 1.120" - 1.130"
Center 1.870" - 1.872"
Rear
Undersize bearing available
Bearing wall thickness - standard
Bearing bore in cylinder block cap in place and capscrews
tightened to specified torque 2.6993" - 2.7000"
Main bearing capscrew torque

# Ford Tractor R134a Capacity Guide

**Padhraic Smyth** 

## Ford Tractor R134a Capacity Guide:

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