

- (20) Mount the washer (21).
- (21) → Mount the cover on the induction gun by the two, washer bolts (22) and spring washers (23).
- Apply grease on the splined washer before fast.
- (22) Mount the air transfer, test gauge air vent plug, etc. when they have been secured.
- (23) → Fill the drawing induction gun with grease oil.
- This operation may be performed after the step (24) as shown in the figure below.



Fig. 3-3-85

6. DISASSEMBLY AND REASSEMBLY OF BRAKE VALVE

- Necessary tools → Puller bolts (24, 25)
- Plastic mallet → Torque wrench (26 figure)

6-1 Disassembly

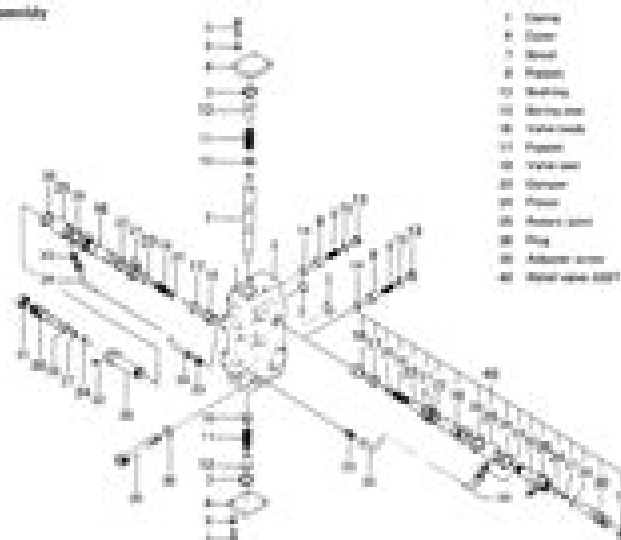


Fig. 3-3-86

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- (24) Remove the two, washer bolts (22) and spring washers (23) and disassemble the brake valve from the drawing motor mounting plate.
- (25) Remove the O-ring (24) from the plate.
- (26) Remove the plate (24).

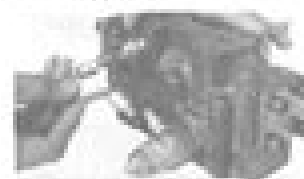


Fig. 3-3-87

- (27) → Remove the two, washer bolts (22) and spring washers (23) and disassemble the cover (24) from the casing (23).
- At this time, loosen the bolts uniformly.



Fig. 3-3-88

- (28) Take out the bushings (22) and springs (23) from the casing (23).

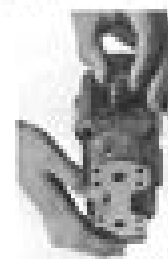


Fig. 3-3-89

- (29) Take out the spring (27) and washers (28) from inside the casing (23).

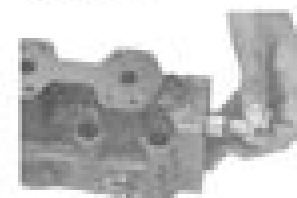


Fig. 3-3-90

- (30) Remove the O-ring (24) from the cover mounting surface of the casing (23).
- (31) To remove the relief valve ABST (24) without altering its pressure setting, perform as follows:

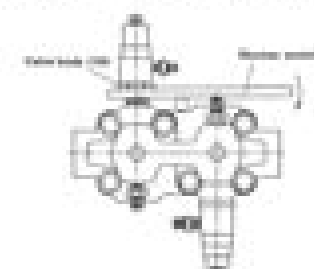


Fig. 3-3-91

- (1) Engage the wrench with the hexagonal head of the valve body (24) and loosen it.
- (2) Take out the relief valve ABST (24) from the casing (23). At this time, the O-ring (mounted on the periphery of the valve body (23)) may be caught in the casing, thereby making it difficult to take out the relief valve ABST. In such a case, introduce an opened secondary wrench between the hexagonal head of the valve body and casing and use the wrench as a lever.
- (3) When taking out the relief valve ABST (24), the nut (24) pushed out by the spring (27) will

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