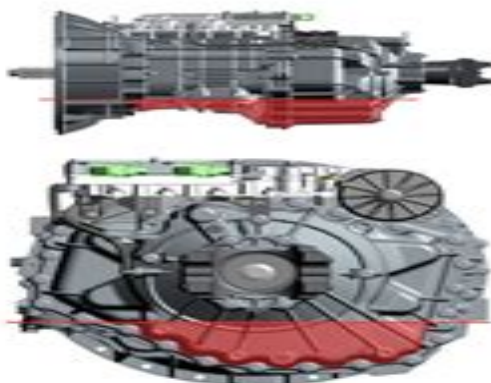


3. Fill the transmission with PS-386 lube until a small amount of oil runs out of the Oil Check Plug hole.

**Notice:** Fill capacity is approximately 7.5–8.5 liters (16–18 pints) depending on the transmission angle.



4. Inspect Oil Check Plug and O-ring for damage. If damaged, replace the Oil Check Plug. O-ring is serviced with plug.

5. Install the Oil Check Plug (6 mm) and torque to 24.5–29.5 Nm (18–22 lb-ft).

**NOTICE:** Do not over-torque the Oil Fill Plug or transmission damage may occur.



6. Inspect Oil Fill Plug and O-ring for damage. If damaged, replace the Oil Fill Plug. O-ring is serviced with plug.

7. Install the Oil Fill Plug (6 mm) and torque to 24.5–29.5 Nm (18–22 lb-ft).

**NOTICE:** Do not over-torque the Oil Fill Plug or transmission damage may occur.



8. Inspect transmission for a PTO.

- If not PTO-equipped, process complete.
- If PTO-equipped, start the engine and run for 1 to 2 minutes to fill the PTO with oil, key off and repeat the Fill Oil Procedure.



**CAUTION:** Failure to repeat the Fill Oil service procedure to verify proper transmission oil level when equipped with a PTO may result in low transmission oil and component damage.

# Eaton Service Manual

**B Lingard**



## **Eaton Service Manual:**

**Eaton Truck Axles** Eaton Corporation. Axle Division,1977      **Motor's Truck & Tractor Repair Manual** ,1956

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